Industry Group	All Employees		Production Workers			Total	Total
	Employees ¹	Payroll (\$1,000)	Production Workers ¹	Wages (\$1,000)	Value Added (\$1,000)	Cost of Materials ² (\$1,000)	Value of Shipments ² (\$1,000)
Food manufacturing	32,291	\$1,895,881	27,545	\$1,570,124	\$10,328,012	\$19,046,133	\$29,220,605
Beverage and tobacco product manufacturing	636	33,379	464	21,639	110,835	99,176	204,974
Textile mills	22	716	16	352			
Textile product mills	1,064	39,782	838	24,180	81,688	89,915	171,880
Apparel manufacturing	235	6,107	204	4,143		5,773	
Leather and allied product manufacturing	276	11,555	225	6,609	50,532		71,565
Wood product manufacturing	1,948	82,208	1,533	57,943	375,236	348,278	708,950
Paper manufacturing	1,416	96,855	1,039	65,239	237,996	364,913	613,957
Printing and related support activities	5,441	263,141	3,889	158,598	779,628	610,362	1,378,977
Petroleum and coal products manufacturing	2,296	223,539	2,036	177,837	2,391,903	14,235,369	16,462,867
Chemical manufacturing	9,283	761,421	5,792	358,053	4,764,540	3,580,890	8,305,010
Plastics and rubber products manufacturing	11,066	622,788	8,631	441,198	1,945,932	2,176,724	4,058,393
Nonmetallic mineral product manufacturing	5,039	320,540	4,036	226,988	946,622	894,862	1,845,215
Primary metal manufacturing	1,480	91,249	1,187	63,409	261,566	306,696	566,218
Fabricated metal product manufacturing	14,390	781,203	10,755	501,035	1,944,735	1,923,222	3,856,162
Machinery manufacturing	19,616	1,194,133	12,633	597,459	3,724,412	4,073,322	7,673,469
Computer and electronic product manufacturing	6,541	627,879	1,781	101,072	1,604,608	1,698,047	3,319,306
Electrical equipment, appliance, and							
component manufacturing	2,738	157,680	1,757	80,508	783,755	283,374	1,069,779
Transportation equipment manufacturing	31,719	2,337,120	23,749	1,468,313	4,178,765	6,042,253	10,228,927
Furniture and related product manufacturing	2,554	118,447	2,034	78,033	309,370	225,007	530,003
Miscellaneous manufacturing	2,866	138,047	2,040	83,140	333,538		571,121
Total Manufacturing	152,916	\$9,803,670	112,181	\$6,085,873	\$35,163,882	\$56,280,614	\$90,877,372

Manufacturing Industry in Kansas, 2021

Source: U.S. Census Bureau, 2021 Annual Survey of Manufacturers (AM1831BASIC02).

¹ All employees data are the average number of production workers (full- and part-time) plus other employees for the payroll period that includes March 12. The number of production workers is the average for the payroll periods including the 12th of March, June, September, and December.

² Aggregate of total cost of material and total value of shipments includes extensive duplication, since products of some industries are used as materials of others.

Double dash (--) indicates withheld to avoid disclosing data for individual companies; date are included in higher level totals.